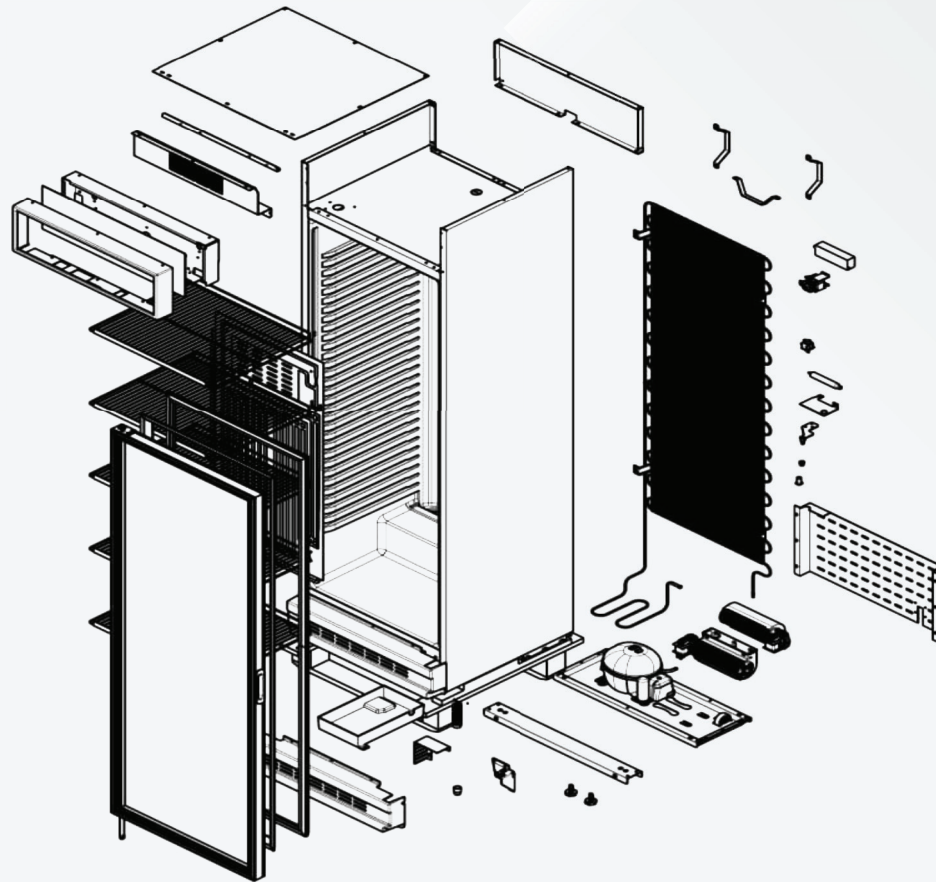




SKD & CKD Cooler Solutions



Why SKD & CKD

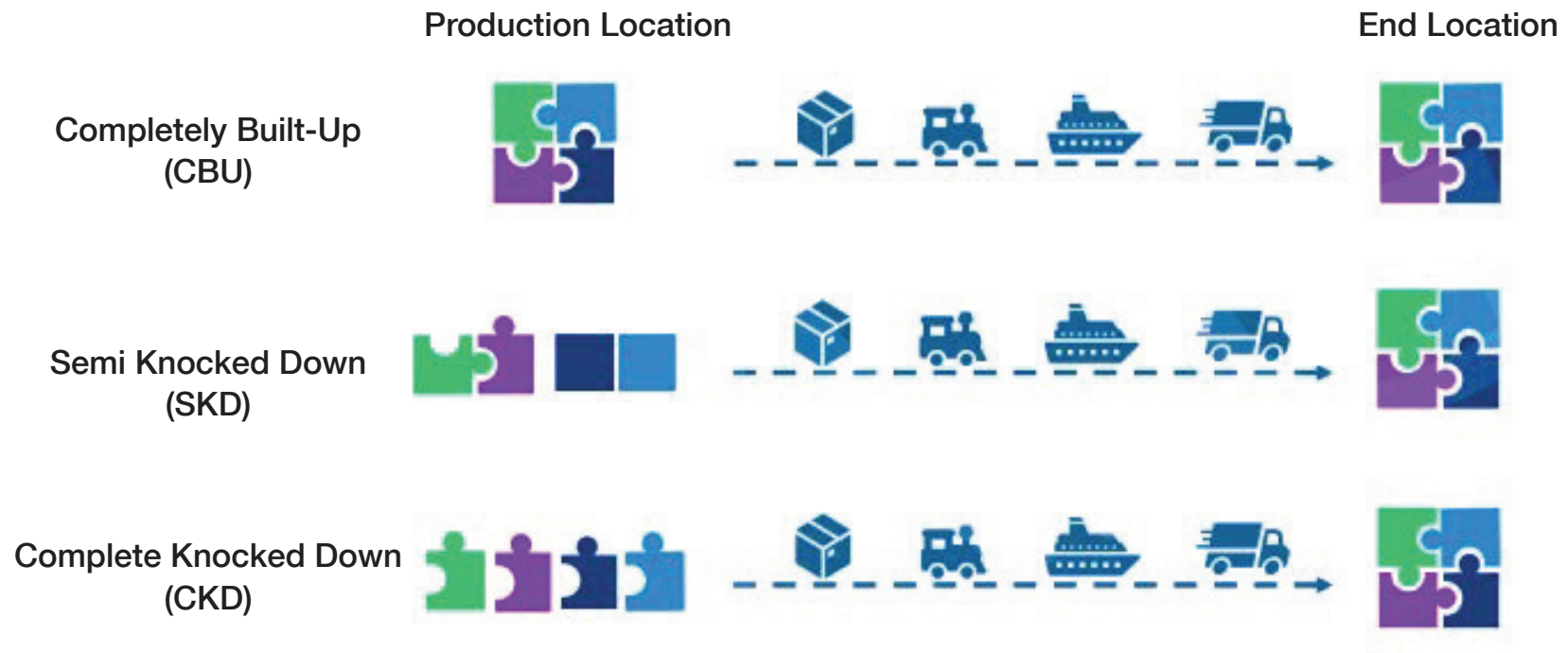
Greencooler implements CKD (Completely Knocked Down) and SKD (Semi Knocked Down) systems based on modular and logistical optimization in production processes.

This method accelerates local assembly processes with component-based shipments, makes inventory management more flexible, and ensures on-site quality control.

- **Cost Benefits** : Lower import duties & transportation cost.
- **Flexibility** : Easy shipment in parts, local assembly.
- **Market Access** : Adaptation to local regulations.
- **Partnership** : Creates local employment & assembly capability.



CBU-SKD-CKD

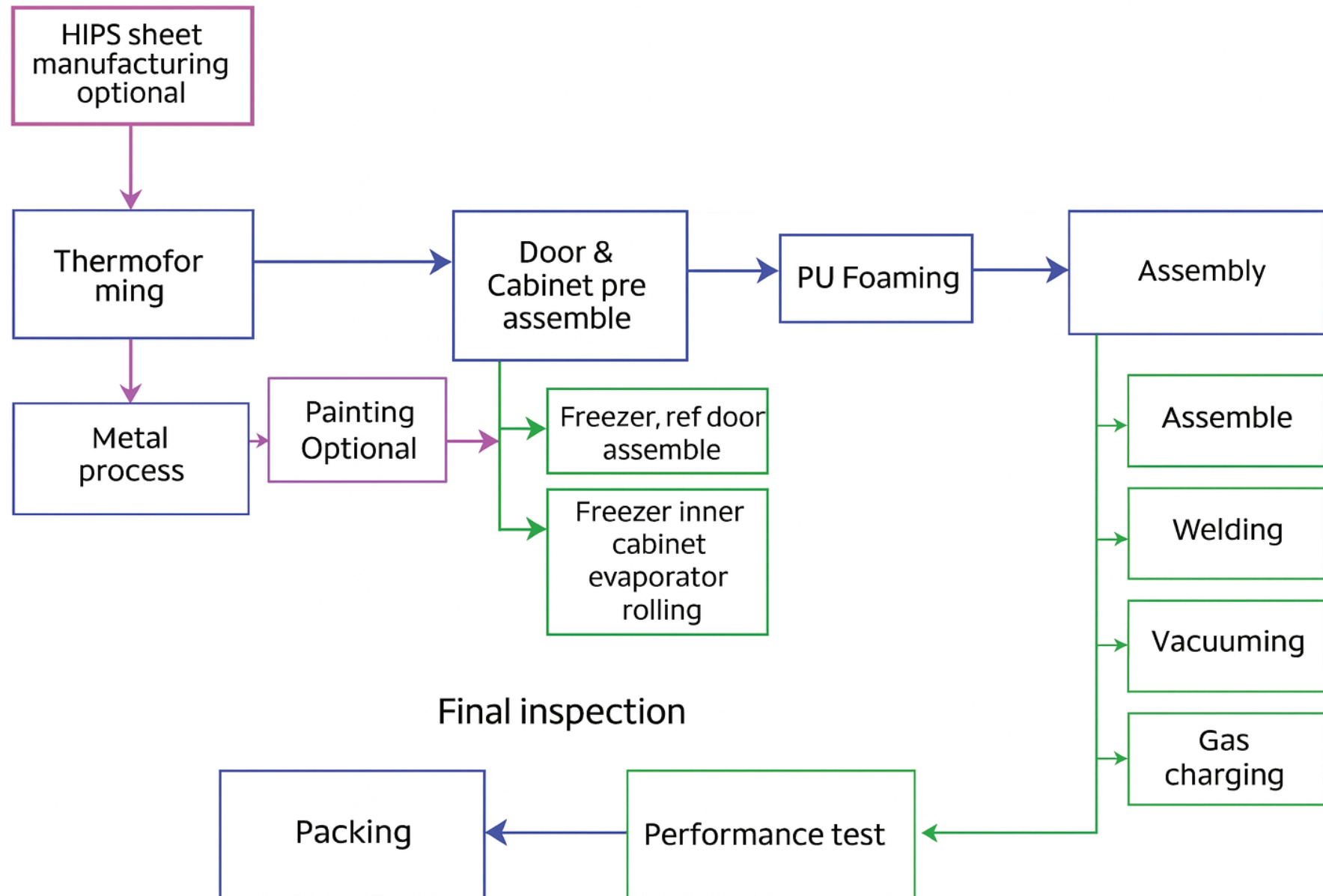


Customer Benefits

- Reduced landed cost.
- Faster customization for local market needs (branding, doors, etc.).
- Possible tax advantages (depending on country).
- Easier spare part availability.

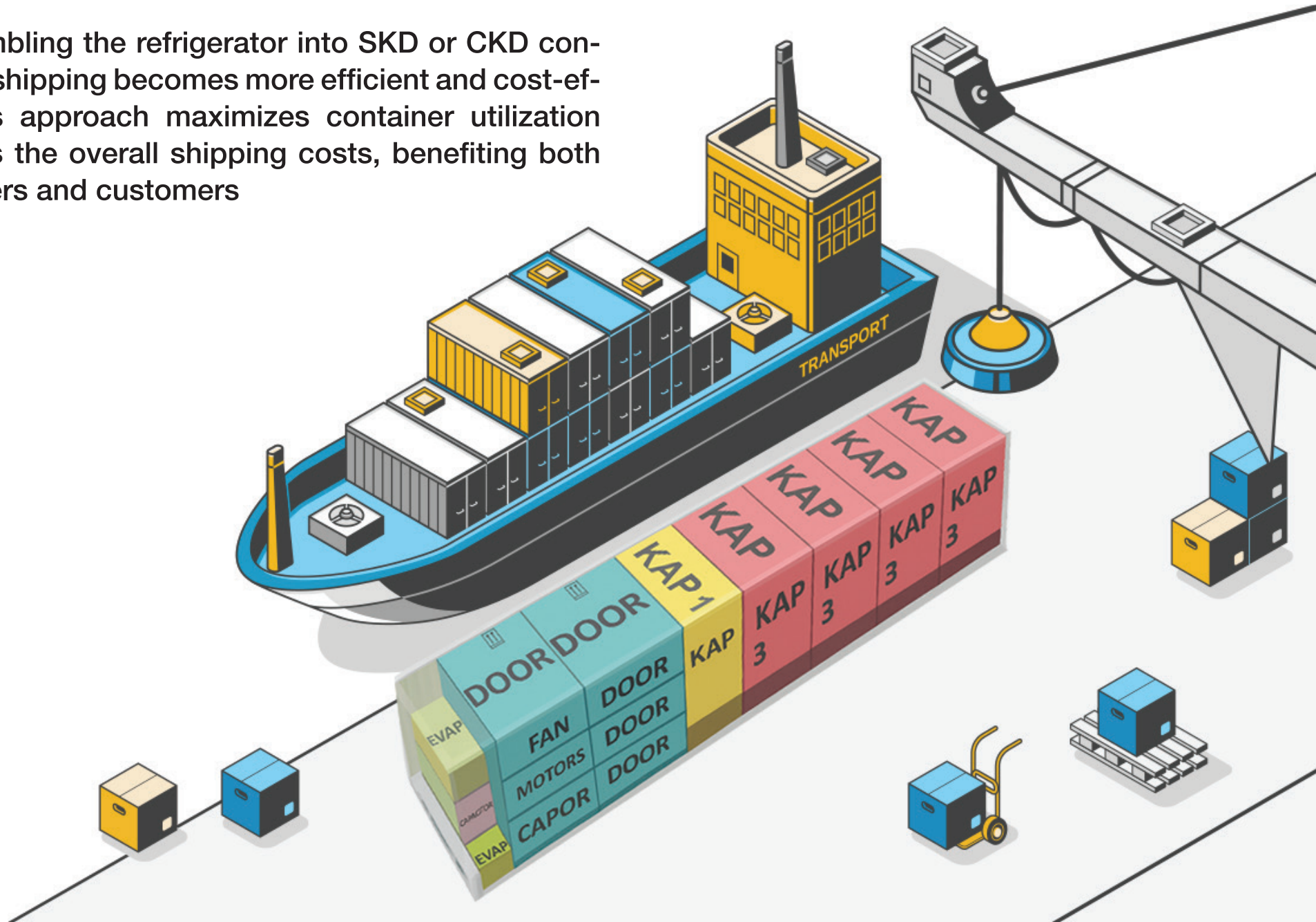


SKD Production Stages



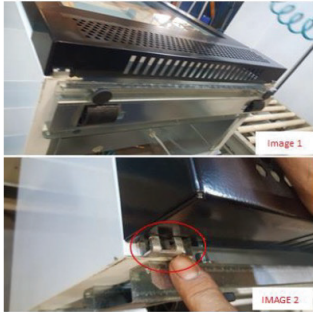
Packaging & Logistics Advantage

By disassembling the refrigerator into SKD or CKD configurations, shipping becomes more efficient and cost-effective. This approach maximizes container utilization and reduces the overall shipping costs, benefiting both manufacturers and customers



Support for Assembling

	OPERATION INSTRUCTION	PRODUCT NAME: 375EC OPERATION NAME: FRONT LOUVER ASSEMBLY INSTRUCTION RESPONSIBLE DEPARTMENT: HORIZONTAL ASSEMBLY STATION OPERATORS	DOCUMENT NO: S.U-TL044 INITIAL RELEASE DATE: 30/09/2020 REVISION DATE: - REVISION NO: 00 PAGE: 1 / 1
JOB DESCRIPTION	POINTS TO CONSIDER	TOOLS AND EQUIPMENT TO BE USED	
1. Place the louver in its designated position on the body. (See Image 1) 2. Attach it to the brackets on the body from the bottom side. (See Image 2) 3. Secure it from the top with two screws. (See Image 3)	1. Ensure that the louver is properly seated on the brackets on the body. 2. Perform this operation after positioning the door.	1. Pneumatic Drill	



PREPARED BY	APPROVED BY
METHOD ENGINEER	QUALITY ASSURANCE MANAGER

	OPERATION INSTRUCTION	PRODUCT NAME: 375C OPERATION NAME: CANOPY – FAN ASSEMBLY INSTRUCTION RESPONSIBLE DEPARTMENT: HORIZONTAL ASSEMBLY STATION OPERATORS	DOCUMENT NO: S.U-TL037 INITIAL RELEASE DATE: 30/09/2020 REVISION DATE: - REVISION NO: 00 PAGE: 1 / 1
JOB DESCRIPTION	POINTS TO CONSIDER	TOOLS AND EQUIPMENT TO BE USED	
1. Remove the 1 screw from the body. (See Image 1 - 2) 2. Align the canopy reinforcement sheet (6S010396) and secure it with 2 screws (V010005) (center and right). (See Image 3 - 4) 3. Place the canopy onto the body and secure it with 1 screw. (See Image 3) 4. After door assembly (Refer to GCOPT_019), install the remaining 3 screws. (See Image 4)	1. Pay attention to connection cables while installing screws; ensure they are not crushed or pinched.	1. Pneumatic Drill	

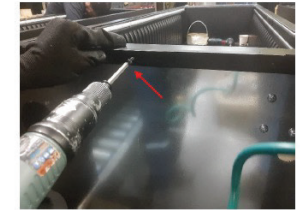
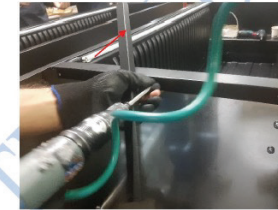


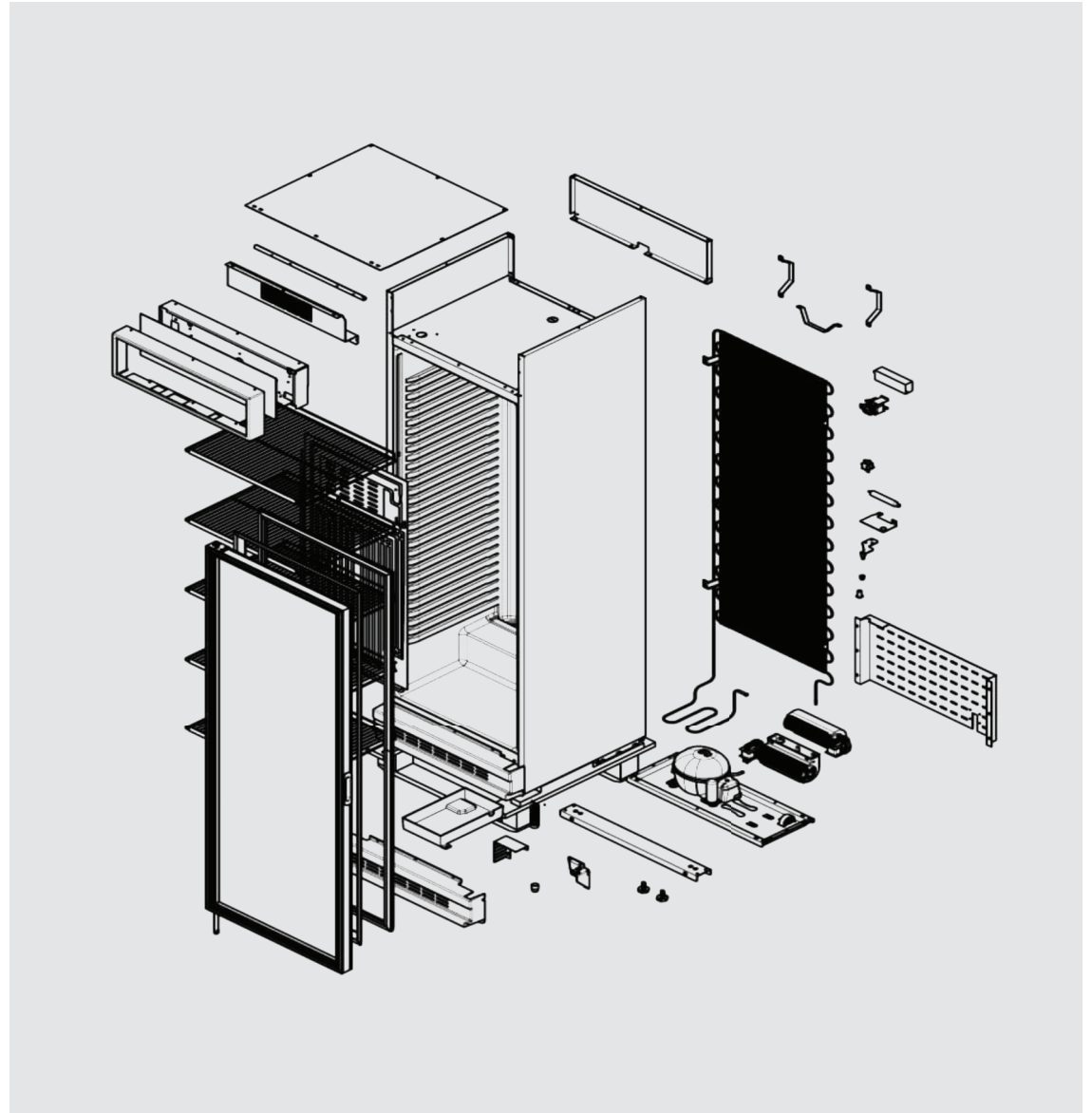
Image 1

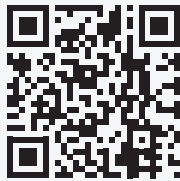
Image 2

Image 3

Assembly is very simple with the installation instructions and videos provided.

SKD Reference Project - Ethiopia





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